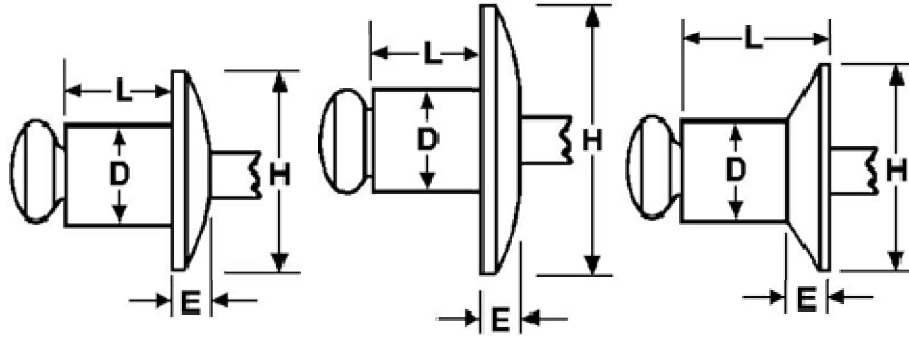



Aluminum Rivet / Steel Mandrel



Button Head Large Flange Countersunk
5056 Aluminum Body - Coated Steel Mandrel - IFI Grade 19

Marson Part No.	D Rivet Dia. Nom. Inch (mm)	Drill No. & Hole Size (mm)	H Head Dia. Nom. Inch (mm)	E Head Height Max. Inch (mm)	L Rivet Length Max.		 Grip Range Inch (mm)	Typical Average Strength (lbs.) (newtons)	
					Inch	(mm)		Shear	Tensile
3/32" Rivet									
AB3-2	3/32"(.094) 2.4	#41(.097-100) 2.5(2.46-2.54)	.188 4.78	.032 0.81	.250	6.4	.032-.125 0.8-3.2	120 530	160 710
AB3-4375	9.5	.126-.250 3.3-6.4	.	.
1/8" Rivet									
AB4-1212	5.4	.032-.062 0.8-1.6	.	.
AB4-2275	7.0	.063-.125 1.7-3.2	.	.
AB4-3337	8.6	.126-.187 3.3-4.8	.	.
AB4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.250 6.35	.040 1.02	.400	10.2	.188-.250 4.9-6.4	225 995	315 1400
AB4-5462	11.7	.251-.312 6.5-7.9	.	.
AB4-6525	13.4	.313-.375 8.0-9.5	.	.
AB4-8650	16.5	.376-.500 9.6-12.7	.	.
AB4-10775	19.7	.501-.625 12.8-15.9	.	.
5/32" Rivet									
AB5-2300	7.6	.062-.125 1.6-3.2	.	.
AB5-3362	9.2	.126-.187 3.3-4.8	.	.
AB5-4	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.312 7.92	.050 1.27	.425	10.8	.188-.250 4.9-6.4	300 1330	470 2080
AB5-6550	14.0	.251-.375 6.5-9.5	.	.
AB5-8675	17.2	.376-.500 9.6-12.7	.	.
3/16" Rivet									
AB6-2325	8.3	.062-.125 1.6-3.2	.	.
AB6-4450	11.5	.126-.250 3.3-6.4	.	.
AB6-6575	14.6	.251-.375 6.5-9.5	.	.
AB6-8	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.375 9.53	.060 1.52	.700	17.8	.376-.500 9.6-12.7	465 2060	700 3110
AB6-10875	22.2	.501-.625 12.7-17.1	.	.

AB6-12950	24.2	.626-.750 17.2-19.1	.	.
AB6-14	1.075	27.3	.751-.875 19.1-22.2	.	.
AB6-16	1.200	30.5	.751-1.000 19.1-25.4	.	.
AB8-4500	12.7	.062-.250 1.6-6.4	.	.
AB8-6625	15.9	.251-.375 6.5-9.5	.	.
AB8-8	1/4'(.250) 6.4	#F(.257-.261) 6.5(6.53-6.63)	.500 12.70	.074 1.88	.750	19.1	.376-.500 9.6-12.7	990 4400	1195 5310
AB8-10875	22.2	.501-.625 12.7-15.9	.	.
AB8-12	1.000	25.4	.626-.750 16.0-19.1	.	.
AB8-14	1.125	28.6	.751-.875 19.1-22.2	.	.
AB8-16	1.250	31.8	.876-1.000 22.3-25.4	.	.
1/8" Rivet Large Flange									
ABL4-2275	7.0	.032-.125 0.8-3.2	.	.
ABL4-3337	8.6	.126-.187 3.3-4.8	.	.
ABL4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.375 9.53	.065 1.65	.400	10.2	.188-.250 4.9-6.4	225 995	315 1400
ABL4-6525	13.4	.251-.375 6.5-9.5	.	.
ABL4-8650	16.5	.376-.500 9.6-12.7	.	.
5/32" Rivet Large Flange									
ABL5-4	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.468 11.9	.047 1.20	.425	10.8	.063-.250 1.6-6.4	300 1330	470 2080
3/16" Rivet Large Flange									
ABL6-4450	11.5	.062-.250 3.3-6.4	.	.
ABL6-6575	14.6	.251-.375 6.5-9.5	.	.
ABL6-8	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.615 15.62	.082 2.08	.700	17.8	.376-.500 9.6-12.7	465 2060	700 3110
ABL6-10825	21.0	.501-.625 12.8-15.9	.	.
ABL6-12950	24.2	.626-.750 16.0-19.1	.	.
ABL6-14	1.125	28.6	.751-.875 19.1-22.2	.	.
ABL6-16	1.200	30.5	.876-1.000 22.3-25.4	.	.
1/8" Rivet 120° Countersunk									
AC4-2275	7.0	.062-.125 1.6-3.2	.	.
AC4-3337	8.6	.126-.187 3.3-4.8	.	.
AC4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.220 5.59	.045 1.14	.400	10.2	.188-.250 4.9-6.4	225 995	315 1400
AC4-6525	13.4	.251-.375 6.5-9.5	.	.
5/32" Rivet 120° Countersunk									
AC5-4	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.281 7.2	.047 1.20	.425	10.8	.188-.250 4.9-6.4	300 1330	470 2080
AC5-6550	14.0	.251-.375 6.5-9.5	.	.
AC5-8675	17.2	.376-.500 9.6-12.7	.	.
3/16" Rivet 120° Countersunk									
AC6-4407	10.3	.126-.250 3.3-6.4	.	.
AC6-6	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.350 8.89	.050 1.27	.575	14.6	.251-.375 6.5-9.5	465 2060	700 3110
AC6-8700	17.8	.376-.500	.	.

***KLIK-FAST RIVETS* conform to IFI-114 (inch) and IFI-505 (metric).
Millimeters (**mm**) and Newtons are in **blue**.**

The Nutty Company, Inc.