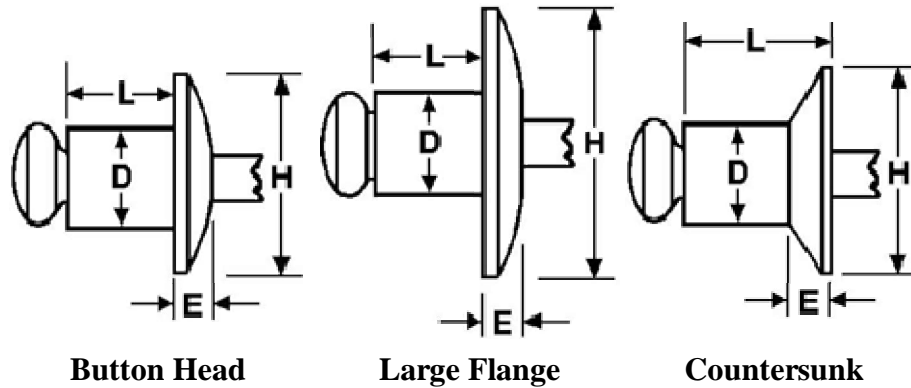



Steel Rivet / Steel Mandrel



Plated Steel Rivet - Coated Steel Mandrel - IFI Grade 30

Marson Part No.	D Rivet Dia. Nom.Inch (mm)	Drill No. & Hole Size (mm)	H Head Dia. Nom.Inch (mm)	E Head Height Max.Inch (mm)	L Rivet Length Max.Inch (mm)	 Grip Range Inch (mm)	Typical Ultimate Strength(lbs.) (newtons)	
							Shear	Tensile
3/32" Buttonhead Rivet								
SB3-2	3/32"(.094) 2.4	#41(.097-100) 2.5(2.46-2.54)	.188 4.78	.032 0.81	.250 6.4	.032-.125 0.8-3.2	160 712	200 890
SB3-4375 9.5	.126-.250 3.3-6.4	.	.
1/8" Buttonhead Rivet								
SB4-1212 5.4	.032-.062 0.8-1.6	.	.
SB4-2275 7.0	.063-.125 1.7-3.2	.	.
SB4-3337 8.6	.126-.187 3.3-4.8	.	.
SB4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.250 6.35	.040 1.02	.400 10.2	.188-.250 4.9-6.4	305 1356	410 1820
SB4-5462 11.7	.251-.312 6.5-7.9	.	.
SB4-6525 13.4	.313-.375 8.0-9.5	.	.
SB4-8650 16.5	.376-.500 9.6-12.7	.	.
SB4-10775 19.7	.501-.625 12.8-15.9	.	.
5/32" Buttonhead Rivet								
SB5-2300 7.6	.062-.125 1.6-3.2	.	.
SB5-3362 9.2	.126-.187 3.3-4.8	.	.

SB5-4	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.312 7.92	.050 1.27	.425 10.8	.188-.250 4.9-6.4	420 1860	600 2665
SB5-6550 14.0	.251-.375 6.5-9.5	.	.
SB5-8675 17.2	.376-.500 9.6-12.7	.	.
SB5-10800 20.3	.501-.675 12.7-17.1	.	.
SB5-12925 23.5	.676-.750 17.2-19.1	.	.

3/16" Buttonhead Rivet

325 8.3	.062-.125 1.6-3.2	.	.
SB6-4450 11.5	.126-.250 3.3-6.4	.	.
SB6-6575 14.6	.251-.375 6.5-9.5	.	.
SB6-8	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.375 9.53	.060 1.52	.700 17.8	.376-.500 9.6-12.7	610 2713	870 3870
SB6-10825 21.0	.501-.675 12.7-17.1	.	.
SB6-12950 24.2	.676-.750 17.2-19.1	.	.
SB6-14	1.075 27.3	.751-.875 19.1-22.2	.	.
SB6-16	1.200 30.5	.876-1.000 22.3-25.4	.	.

1/4" Buttonhead Rivet

SB8-2062-.125 1.6-3.2	.	.
SB8-4500 12.7	.126-.250 1.6-6.4	.	.
SB8-6625 15.9	.251-.375 6.5-9.5	.	.
SB8-8	1/4"(.250) 6.4	#F(.257-.261) 6.5(6.53-6.63)	.500 12.70	.080 2.03	.750 19.1	.376-.500 9.6-12.7	1270 5649	1550 7000
SB8-10875 22.2	.501-.625 12.7-15.9	.	.
SB8-12	1.000 25.4	.626-.750 16.0-19.1	.	.
SB8-14	1.125 28.6	.751-.875 19.1-22.2	.	.
SB8-16	1.250 31.8	.876-1.000 22.3-25.4	.	.

1/8" Large Flange Rivet

SBL4-2275 7.0	.063-.125 1.7-3.2	.	.
SBL4-3337 8.6	.126-.187 3.3-4.8	.	.
SBL4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.375 9.53	.065 1.65	.400 10.2	.188-.250 4.9-6.4	305 1356	410 1820
SBL4-6525 13.4	.313-.375 8.0-9.5	.	.
SBL4-8650 16.5	.376-.500 9.6-12.7	.	.

5/32" Large Flange Rivet

SBL5-4425 10.8	.188-.250 4.9-6.4	.	.
SBL5-6	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.312 7.92	.070 1.77	.550 14.0	.251-.375 6.5-9.5	420 1860	600 2665

SBL5-8675 17.2	.376-.500 9.6-12.7	.	.
3/16" Large Flange Rivet								
SBL6-4450 11.5	.062-.250 3.3-6.4	.	.
SBL6-6575 14.6	.251-.375 6.5-9.5	.	.
SBL6-8	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.615 15.62	.090 2.28	.700 17.8	.376-.500 9.6-12.7	610 2713	870 3870
SBL6-10825 21.0	.501-.625 12.8-15.9	.	.
SBL6-12950 24.2	.626-.750 16.0-19.1	.	.
SBL6-14	1.075 27.3	.751-.875 19.1-22.2	.	.
SBL6-16	1.200 30.5	.876-1.000 22.3-25.4	.	.
1/8" 120° Countersunk Rivet								
SC4-2275 7.0	.062-.125 1.6-3.2	.	.
SC4-3337 8.6	.126-.187 3.3-4.8	.	.
SC4-4	1/8"(.125) 3.2	#30(.129-.133) 3.3(3.28-3.38)	.220 5.59	.031ref. 1.14	.400 10.2	.188-.250 4.9-6.4	305 1356	410 1820
SC4-6525 13.4	.251-.375 6.5-9.5	.	.
SC4-8650 16.5	.376-.500 9.6-12.7	.	.
5/32" 120° Countersunk Rivet								
SC5-4	5/32"(.156) 4.0	#20(.160-.164) 4.1(4.06-4.16)	.281 7.2	.040 ref. 1.20	.425 10.8	.062-.250 1.6-6.4	420 1860	600 2665
3/16" 120° Countersunk Rivet								
SC6-4	3/16"(.187) 4.8	#11(.192-.196) 4.9(4.88-4.98)	.350 8.89	.050 ref. 1.27	.450 11.4	.126-.250 3.3-6.4	610 2713	870 3870
SC6-6575 14.6	.251-.375 6.5-9.5	.	.

KLIK-FAST RIVETS conform to IFI-114 (inch) and IFI-505 (metric).
Millimeters (mm) and Newtons are in blue.

The Nutty Company, Inc.