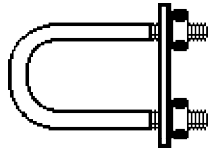


Chicago U-Bolts



Round Bend U-Bolts for Steel or Wrought Iron pipe sizes 1/4"-18" inclusive, as listed this and following pages, are produced from low carbon steel and supplied with NC rolled threads and two (2) hex nuts. In addition, unassembled U-Bolt plate is available if required.

Electro-galvanized finish is standard. Other types of rust preventative coatings or self-colored (black) available on a special basis.

Round, Square or "V" type U-Bolts to 1" diameter manufactured to specifications in both ferrous and non-ferrous metals.

Diameter	Inside Width	Inside Length	Thread Length	For Pipe Size	U-Bolts & Nuts	U-Bolts, Plates & Nuts
					Stock No.	Stock No.
1/4-20	9/16	1 1/4	3/4	1/4"	01	1
1/4-20	3/4	1 1/4	5/8	3/8"	02	2
1/4-20	3/4	2 1/4	1 1/2	3/8"	03	3
1/4-20	1	1 3/4	1	1/2"	04	4
1/4-20	1 1/8	2	1	3/4"	05	5
1/4-20	1 1/4	2 1/4	1 1/4	3/4"	06	6
1/4-20	1 1/2	2 3/4	1 3/8	1"	07	7
1/4-20	1 3/4	3	1 3/8	1 1/4"	08	8
1/4-20	2	3 1/4	1 3/8	1 1/2"	09	9
5/16-18	1	2 3/16	1 3/8	1/2"	010	10
5/16-18	1 1/8	2 3/16	1	3/4"	0101	101
5/16-18	1 3/8	2 3/16	1	1"	011	11
5/16-18	1 1/2	2 3/16	1	1"	012	12
5/16-18	1 3/4	2 11/16	1 1/8	1 1/4"	013	13
5/16-18	2	2 11/16	1	1 1/2"	014	14
5/16-18	2 1/2	3 3/16	1	2"	015	15
5/16-18	3	3 11/16	1	2 1/2"	016	16
3/8-16	1	2 1/4	1 1/4	1/2"	017	17
3/8-16	1 1/4	2 1/4	1 1/4	3/4"	018	18
3/8-16	1 1/2	2 1/2	1 1/4	1"	019	19
3/8-16	1 3/4	2 3/4	1 1/8	1 1/4"	020	20
3/8-16	2	2 5/8	1 1/4	1 1/2"	021	21
3/8-16	2 1/2	3 1/8	1 1/4	2"	022	22

3/8-16	3	3 5/8	1 1/4	2 1/2"	023	23
3/8-16	3 1/2	4 1/8	1 1/4	3"	024	24
1/2-13	3	4 1/2	1 5/8	2 1/2"	025	25
1/2-13	3 1/2	5	1 1/2	3"	026	26
1/2-13	4	5 1/2	1 1/2	3 1/2"	027	27
1/2-13	4 1/2	6	1 1/2	4"	028	28
1/2-13	5 5/8	7 1/4	2	5"	029	-
1/2-13	6 3/4	8 3/8	2	6"	030	-
1/2-13	8 3/4	10 3/8	2	8"	031	-

Dimensions of Welded and Seamless Steel Pipe (ASA B 36.10-1950)

Nominal Pipe Size	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Outside Dia.	.540"	.675"	.840"	1.05"	1.315"	1.66"	1.90"	2.375"

Chicago U-Bolts

Long Length U-Bolts designed for use in applications requiring longer tangents.

Diameter	Inside Width	Inside Length	Thread Length	For Pipe Size	U-Bolts & Nuts	U-Bolts, Plates & Nuts
					Stock No.	Stock No.
1/4-20	1	2 3/4	1 1/4	1/2"	04L	4L
1/4-20	1 1/8	3 1/8	1 1/2	3/4"	05L	5L
5/16-18	1 3/8	3 5/8	2	1"	011L	11L
5/16-18	1 3/4	4 1/2	2	1 1/4"	013L	13L
5/16-18	2	4 3/4	3	1 1/2"	014L	14L
5/16-18	2 1/2	5 5/8	3	2"	015L	15L
3/8-16	3	6 5/8	3	2 1/2"	023L	23L
1/2-13	3 1/2	8 1/2	3	3"	026L	26L

Round Bend U-Bolts for Steel or Wrought Iron pipe sizes 10"-18" inclusive are produced from full diameter C-1035 Hot Rolled bars and supplied with NC cut threads with two (2) Hex Nuts unassembled. Plates are not available.

Diameter	Inside Width	Inside Length	Thread Length	For Pipe Size	U-Bolts & Nuts
					Stock No.
3/4-10	10 7/8	13 13/16	4	10"	032
7/8-9	12 7/8	16 1/16	4 1/4	12"	033

7/8-9	14 1/8	17 5/16	4 1/4	14"	034
7/8-9	16 1/8	19 5/16	4 1/4	16"	035
1-8	18 1/8	21 11/16	4 1/4	18"	036

U-Bolt Plates are low carbon cold rolled steel with rounded edges and electro-galvanized finish. Plate holes are punched "on centers" of corresponding size U-Bolt and identified by stock numbers.

U-Bolt Plate Dimensions - Inches		
For U-Bolt Diameter	Gauge	Width
1/4 and 5/16	.078	.750
3/8 and 1/2	.109	1.000

Additional Dimensions of Welded and Seamless Pipe

Nominal Pipe Size	2 1/2"	3"	3 1/2"	4"	5"	6"
Outside Dia.	2.875"	3.500"	4.000"	4.500"	5.563"	6.625"
Nominal Pipe Size	8"	10"	12"	14"	16"	18"
Outside Dia.	8.625"	10.750"	12.750"	14.000"	16.000"	18.000"

Zinc Plated Square Bend U-Bolts

Furnished with 3/8" nuts and flat washers

Stock Number	Diameter	Inside Width	Overall Length	Thread Length
SB-1	3/8-16	2	3	1 1/2
SB-2	3/8-16	2	5	3
SB-3	3/8-16	2	7	3 3/4
SB-4	3/8-16	4	3	1 1/2
SB-5	3/8-16	4	5	3
SB-6	3/8-16	4	7	3 3/4
SB-7	3/8-16	6	5	3
SB-8	3/8-16	6	7	3 3/4
SB-9	3/8-16	6	9	5 5/8

Zinc Plated Round Bend U-Bolts - Long Tangent

Recommended for support, anchor or guide of heavy loads.

Stock Number	Pipe Size	Diameter	Inside Width	Inside Length	Thread Length
LT-1	1/2	3/8-16	15/16	3	2 3/8
LT-2	3/4	3/8-16	1 1/8	3 5/16	2 3/8
LT-3	1	3/8-16	1 3/8	3 7/16	2 3/8
LT-4	1 1/4	3/8-16	1 11/16	3 23/32	2 3/8
LT-5	1 1/2	3/8-16	2	4	2 1/2
LT-6	2	3/8-16	2 7/16	4 7/16	2 1/2
LT-7	2 1/2	3/8-16	2 15/16	5 7/32	3
LT-8	3	1/2-13	3 9/16	5 3/4	3
LT-9	3 1/2	1/2-13	4 1/16	6 1/4	3
LT-10	4	1/2-13	4 9/16	6 3/4	3
LT-11	5	1/2-13	5 5/8	7 13/16	3
LT-12	6	5/8-11	6 3/4	9 1/2	3 3/4
LT-13	8	5/8-11	8 3/4	11 1/8	3 3/4
LT-14	10	3/4-10	10 7/8	13 3/8	4

The Nutty Company, Inc.