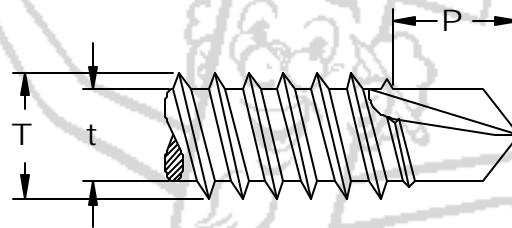


HEX WASHER HEADS FOR DRILL & TAP (TEK) SCREWS									
Nominal Size	A		W	H		F		U	
	Width Across Flats		Width Across Corners	Height of Head		Diameter of Washer		Thickness of Washer	
	Max	Min	Min	Max	Min	Max	Min	Max	Min
6	.250	.244	.272	.093	.080	.328	.302	.025	.015
8	.250	.244	.272	.110	.096	.348	.322	.031	.019
10	.312	.305	.340	.120	.105	.414	.384	.031	.019
12	.312	.305	.340	.155	.139	.432	.398	.039	.022
14	.375	.367	.409	.190	.172	.520	.480	.050	.030



SELF-DRILLING SCREWS (Tek Screws, Drill & Tap Screws)										
Nominal Size or Basic Screw Diameter		Threads Per Inch	T		t		P		Min. Practical Screw Length 90° Heads, Formed Points	Minimum Torsional Strength, lb.-in.
			Major Diameter		Minor Diameter		Protrusion Allowance			
			Max	Min	Max	Min	#2 Pt.	#3 Pt.		
6	.1380	20	.139	.135	.104	.099	.190	.220	5/16	24
8	.1640	18	.166	.161	.122	.116	.211	.251	3/8	42
10	.1900	16	.189	.183	.141	.135	.235	.300	7/16	61
12	.2160	14	.215	.209	.164	.157	.283	.353	1/2	92
1/4	.2500	14	.246	.240	.192	.185	.318	.393	1/2	150