



LARGE FLANGE BLIND RIVETS								
Nominal Rivet Diameter	D		H		E	W	P	F
	Rivet Shank Diameter		Head Diameter		Head Height	Mandrel Diameter	Mandrel Protrusion	Blind Side Protrusion
	Max	Min	Max	Min	Max	Nom	Min	Max
1/8	0.128	0.122	.390	.360	.065	0.076	1.00	L + 0.120
3/16	0.191	0.183	.650	.600	.092	0.114	1.06	L + 0.160

APPLICATION DATA FOR LARGE FLANGE BLIND RIVETS

Rivet Number	Grip Range	Barrel Length	Recommended Hole Size		Drill Size
			Max	Min	
41	.020-.062	.212	0.133	0.129	#30
42	.063-.125	.275			
43	.126-.187	.337			
44	.188-.250	.400			
45	.251-.312	.462			
46	.313-.375	.525			
48	.376-.500	.650			
62	.020-.125	.325	0.196	0.192	#11
64	.188-.250	.450			
66	.251-.375	.575			
68	.376-.500	.700			
610	.510-.625	.825			
612	.626-.750	.950			
614	.751-.875	1.075			
616	.876-1.000	1.200			
618	1.001-1.125	1.325			
620	1.126-1.250	1.450			
622	1.251-1.375	1.575			