

Tap Drill Chart

Tap Size	Tap Drill Size
0-80	3/64
1-64	#53
1-72	#53
2-56	#51
2-64	#50
3-48	5/64
3-56	#46
4-40	#43
4-48	#42
5-40	#39
5-44	#37
6-32	#36
6-40	#33
8-32	#29
8-36	#29
10-24	#25
10-32	#21
12-24	#17
12-28	#15
1/4-20	#7
1/4-28	#3
5/16-18	F (17/64)
5/16-24	I (9/32)
3/8-16	5/16
3/8-24	Q
7/16-14	U
7/16-20	W (25/64)
1/2-13	27/64
1/2-20	29/64
9/16-12	31/64
9/16-18	33/64
5/8-11	17/32
5/8-18	37/64
3/4-10	21/32
3/4-16	11/16
7/8-9	49/64
7/8-14	13/16
1"-8	7/8
1"-12	59/64
1"-14	15/16
1 1/8"-7	63/34
1 1/8"-12	1 3/16
1 1/4"-7	1 7/64
1 1/4"-12	1 11/64
1 3/8"-6	1 7/32
1 3/8"-12	1 19/64
1 1/2"-6	1 11/32
1 1/2"-12	1 27/64

